



TECHNICAL DATA SHEET

Product Name: H. D. ZONE MARKING PAINT

Product Number: MARC 80

DESCRIPTION:

MARC 80 H.D. Zone Marking Paint is an exceptionally durable, fast drying alkyd paint for striping and lane marking on asphalt or concrete, driveways, parking lots, sidewalks, curbs, or airport runways. This product has excellent hide and bleed resistance and dries to a gloss-free highly visible finish.

Weight Gallon:	White - 12.6 pounds; Yellow - 11.4 pounds
Specific Gravity:	White - 1.51; Yellow - 1.37
Coverage:	150 – 250 square feet per gallon 600 – 700 linear feet of 4-inch wide line
Dry Mil Thickness:	2.8 to 4.6 mils
Pigment Volume Conc.:	45 to 55%
VOC Content:	White - 383.82 g/l (3.203 #/G.); Yellow - 401.99 g/l (3.355 #/G.)
Viscosity:	82 - 87 K.U. @ 77°F.
Gloss @ 60:	10 Max, Flat
Flash Point:	57°F./14°C
HMIS/NFPA Ratings:	Health-2, Flammability-3, Reactivity-0
Cure Time:	To Touch - 5 to 10 Minutes; To Recoat - 30 to 60 Minutes (70°F., 50% R. H.)
Recommended Thinner:	None. Use mineral spirits or V M & P Naphtha for clean-up.
Temperature Resistance:	Continuous 150°F., Intermittent 200°F
Application Methods:	Brush, roller, airless spray, marking machine

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MID-AMERICAN RESEARCH CHEMICAL CORP.

P.O. Box 927 • Columbus, Nebraska 68602-0927 • Phone (402) 564-7104 • Fax (402) 563-1290 • www.marc1.com