



BIG RED HIGH-TEMP RTV

Silicone Gasket Maker

- 100% Silicone Rubber
- Permanently Flexible -60°F to 650°F
- Instantly forms any size or shape gasket

MULTIPLE USES:

- Oil Pans/Pumps
- Water Pumps
- Valve/Axle Covers
- Weatherstripping
- Timing Gear/Cam Shaft Covers

- Waterproof
- Weatherproof
- Economical
- Low Volatile
- Thermostat Housings
- Push Rod Covers
- Transmission Pans
- Gear Covers
- Compressors
- Pipe Joints
- Electrical Control Boxes

WARNING: PRESSURIZED CONTAINER: MAY BURST IF HEATED. CAUSES SKIN IRRITATION. CAUSES EYE IRRITATION. CAREFULLY READ CAUTIONS ON REAR PANEL.

KEEP OUT OF REACH OF CHILDREN.

NET WT. 8 OZ. (226 grams)

M-176

SOLD BY:
MID-AMERICAN RESEARCH CHEMICAL CORP.
P. O. BOX 927 COLUMBUS, NE 68602-0927
800-228-8508

BIG RED HIGH-TEMP RTV SILICONE GASKET MAKER

BIG RED GASKET MAKER will bond, caulk, seal, fasten, insulate, protect and repair many types of materials. Because it's virtually unaffected by weather, temperature extremes, chemicals and aging, it offers unmatched performance even under the most severe operating conditions. This material also seals or replaces a wide range of cork, paper, asbestos, felt and metal gaskets. It works on flanges, cover plates, hose connections and threaded assemblies. Special high temperature formulations will perform to 650°F.

DIRECTIONS: Read Safety Data Sheet before using.

1. Surface must be clean, dry and free of oil, tar, dirt and dust before sealant adhesion.
2. Hold can at 45° angle and apply a continuous bead of 1/16" to 1/8" to the mating surface, encircling all bolt holes.
3. For adhesion to both parts, assemble immediately. One part adhesion, allow 10-15 minutes for bead to skin.
4. Assemble parts, but do not squeeze gasket out by over tightening bolts.
5. Starts to cure immediately, fully cures in 24 hours and reaches optimum strength in 7 days.
6. After sealant is completely cured, for food applications, wash part before use. Excess cured material can be removed by trimming with a sharp blade. Avoid undercutting the seal.

IMPORTANT: If entire contents are not used, extrude 3/8" of sealant beyond nozzle opening. When ready to reuse, twist and pull out the cured plug.

PAINTABILITY: Most paints do not adhere well to this product. Complete painting before applying.

OILY WOODS: This product does not adhere well to oily woods such as cedar, teak and cypress.

STORAGE: Store below 90°F (32°C) in a dry place.

NOT RECOMMENDED FOR USE ON:

Cylinder heads, exhaust manifolds, intake manifolds, carburetors, or parts requiring continuous immersion in gasoline.

PRECAUTIONARY STATEMENT:

If medical advice is needed, have product container or label at hand. Keep out of reach of children. Read label before use. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not pierce or burn, even after use. **IF ON SKIN:** Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. **IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Dispose of contents and container in accordance with all local, regional, national and international regulations.

CONTAINS: Methyl Siloxane Linear/Cyclic (CAS#70131-67-8), Silica, Amorphous (CAS#7631-86-9), Mineral Seal Oil (CAS#64742-46-7), Methyltriacetoxysilane (CAS#4253-34-3), Ethyltriacetoxysilane (CAS#17689-77-9).

KEEP OUT OF REACH OF CHILDREN
For further information consult Safety Data Sheet.



R07-18

HMIS HAZARD CODE	
HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0
(SAFETY GLASSES AND GLOVES)	


MADE IN THE
U.S.A. with globally
sourced materials.