

# MARC



# B.G.M.

## Black Gasket Maker



*Sealant • Caulk • Adhesive  
Seals • Bonds • Insulates  
Low Volatile • Flexible • Easy to Use  
Economical • Eliminates Waste  
Eliminates: Squeeze Tubes  
and Cartridge Guns*

- 100% Low Volatile R.T.V. Silicone
- Meets G.M. and O.E.M. Specifications
- Safe to Use On Oxygen Sensor Equipped Vehicles
- Pressurized Dispenser Makes Any Size or Shape Gasket Instantly
- Remains Permanently Flexible at Temperatures From -60°F to +350°F
- Eliminates Need to Stock Conventional Gaskets and Seals
- Reduces Down Time - Gets Equipment Back in Operation Fast

**WARNING: CONTAINS GAS UNDER PRESSURE;  
MAY EXPLODE IF HEATED. CAUSES SERIOUS EYE  
IRRITATION. CAUSES SKIN IRRITATION. CAREFULLY  
READ CAUTIONS ON REAR PANEL.  
KEEP OUT OF REACH OF CHILDREN.**

NET WT 8 OZ (226 grams)

**M-177**

SOLD BY:  
**MID-AMERICAN RESEARCH CHEMICAL CORP.**  
P. O. BOX 927 COLUMBUS, NE 68602-0927  
800-228-8508

### B.G.M. BLACK GASKET MAKER

This R.T.V. Sealant Adhesive can be used on metal, glass, porcelain, ceramics, wood, rubber, and most paint and plastics. As an instant gasket maker, this product replaces a wide range of cork, paper, asbestos, felt and metal gaskets. This product has excellent adhesion characteristics, high chemical resistance and will not sag or shrink. Withstands intermittent temperatures up to 500°F and pressures up to 350 psi. Offers unmatched performance under the most severe operating conditions. Virtually unaffected by chemical deterioration, extreme weather, temperature or aging.

#### FORMS IN-PLACE GASKETS and SEALS FOR:

Pumps, High Pressure Pipe Joints, Oil and Transmission Pans, Oil and Water Pumps, Valve and Timing Chain Covers, Electric Motors and Electrical Control Boxes, Gear Boxes, Compressors, Machine Covers, Rigged Flange Assemblies, Equipment Housings.

#### DIRECTIONS: Read Safety Data Sheet before using.

1. Surface must be clean, dry and free of oil, tar, dirt and dust for best adhesion.
2. Hold can at 45° angle and apply a continuous bead of 1/16" to 1/8" to the mating surface, encircling all bolt holes.
3. For adhesion to both parts, assemble immediately. One part adhesion, allow 10-15 minutes for bead to skin.
4. Assemble parts, but do not squeeze gasket out by over tightening bolts.
5. Starts to cure immediately, fully cures in 24 hours and reaches optimum strength in 7 days.
6. After sealant is completely cured, for food applications, wash part before use. Excess cured material can be removed by trimming with a sharp blade. Avoid undercutting the seal.

#### NOT RECOMMENDED FOR USE ON:

Cylinder heads, exhaust manifolds, intake manifolds, carburetors, or parts requiring continuous immersion in gasoline.

#### PRECAUTIONARY STATEMENT:

If medical advice is needed, have product container or label at hand. Keep out of reach of children. Read label before use. Wash hands thoroughly after handling. Wear protective gloves and eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical attention. Take off contaminated clothing and wash it before reuse. Protect from sunlight. Store in a well-ventilated place.

**CONTAINS [CAS#]:** Methyl Siloxane Linear/Cyclic [70131-67-8], Silica, Amorphous [7631-86-9], Mineral Seal Oil [64742-46-7], Methyltriethoxysilane [4253-34-3], Ethyltriethoxysilane [17689-77-9], Difluoroethane [75-37-6].

**KEEP OUT OF REACH OF CHILDREN**  
For further information consult Safety Data Sheet.

R09-22



MADE IN THE  
U.S.A. with globally  
sourced materials.