



## TECHNICAL DATA SHEET

**Product Name: B.G.M. BLACK GASKET MAKER**

**Product Number: MARC 177**

**Description:** MARC 177 B.G.M. is a paste-like one-component material which cures to a tough, rubbery-solid upon exposure to moisture in the air. This sealant can be applied overhead or on sidewall joints and surfaces without sagging, slumping or running off. It adheres to clean metal, glass, most types of wood, silicone resin, vulcanized silicone, ceramic, natural and synthetic fiber, and painted and many plastic surfaces. It has good resistance to weathering, vibration, moisture, ozone, and extreme temperatures.

**Uses:** MARC 177 B.G.M. will bond, caulk, seal, fasten, insulate, protect and repair many types of materials. It forms gaskets that are uniform and even in shape for a deeper seal. It eliminates the stocking of conventional gaskets for: Oil Pans – Thermostat Housing – Water Pumps – Pipe Joints – Compressors – Electrical Boxes – Push Rod Covers – Valve/Axle Covers – Transmission Pans – Timing Gear – CAM Shaft Rear Covers and Differential Seals. MARC 177 B.G.M. is specially formulated for use near engine sensors; it may also be used in: Sealing Turbo Housings/Exhaust Manifolds/Oxygen Sensors and the other uses mentioned above.

**Applications:** Surface must be clean, dry and free of oil, tar, dirt and dust for best adhesion. Apply fingertip pressure to the can stem, hold the can at 45°F and apply a continuous bead to the mating surface, encircling all bolt holes if present. For adhesion to both parts, assemble immediately. For one-part adhesion, allow 10 to 15 minutes for bead to skin. Assemble parts but do not squeeze gasket out by over-tightening bolts. Product will start to cure immediately, fully cures in 24 hours and reaches complete solidification in three or four days. It is not recommended for use on cylinder heads, carburetors or in applications exposed to gasoline. MARC 177 B.G.M. forms gaskets that are uniform and even in shape for a proper seal. It dispenses more usable product than tubes or cartridges because the product cannot cure in the can as it does with tubes and cartridges. Adjustable taper nozzle to control size of bead and also for difficult to reach places.

**Specifications:** MARC 177 B.G.M. remains permanently flexible - temperature range -60°F to +450°F, specially formulated to meet or exceed volatility specifications for use near engine sensors.

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MID-AMERICAN RESEARCH CHEMICAL CORP.

P. O. Box 927 • Columbus, NE 68602-0927 • Phone 402-564-7104 • Fax 402-563-1290 • Email: [marc1@marc1.com](mailto:marc1@marc1.com) • [www.marc1.com](http://www.marc1.com)